S1500 Series Pure Sine Wave Inverter User's Manual



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1. Important Safety Instructions



WARNING!

Before using the Inverter, read and save the safety instructions.

1-1. General Safety Precautions

- 1-1-1. Do not expose the Inverter to rain, snow, spray, bilge or dust.
 To reduce risk of hazard, do not cover or obstruct the ventilation openings. Do not install the Inverter in a zero-clearance compartment. Overheating may result.
- 1-1-2. To avoid a risk of fire and electronic shock. Make sure that existing wiring is in good electrical condition; and that wire size is not undersized.

Do not operate the Inverter with damaged or substandard Wiring.

1-1-3. This equipment contains components which can produce arcs or sparks. To prevent fire or explosion do not install in compartments containing batteries or Flammable materials or in locations which require ignition protected equipment. This includes any space containing gasoline-powered machinery, fuel tanks, or joints, fittings, or other connection between components of the fuel system.

1-2. Precautions When Working with Batteries

- 1-2-1. If battery acid contacts skin or clothing, wash immediately with soap and water. If acid enters eye, immediately flood eye with running cold water for at least 20 minutes and get medical attention immediately.
- 1-2-2. Never smoke or allow a spark or flame in vicinity of battery or Engine.
- 1-2-3. Do not drop a metal tool on the battery. The resulting spark or short-circuit on the battery of other electrical part may cause an explosion.
- 1-2-4. Remove personal metal items such as rings, bracelets, necklaces, and watches when working with a lead-acid battery, A lead-acid battery produces a short-circuit current high enough to weld a ring or the like to metal, causing a severe burn.

2. Features

- Pure sine wave output (THD < 3%)</p>
- Output frequency : 50 / 60Hz switch selectable
- Low power "Power Saving Mode" to conserve energy
- RS 232C interface / remote controls port
- Built-in voltage and watt meter
- Thermostatically controlled cooling fan
- Advanced microprocessor

Protection	: Input low voltage	Overload	Short circuit	
	Low battery alarm	Input over voltage	Over temperature	

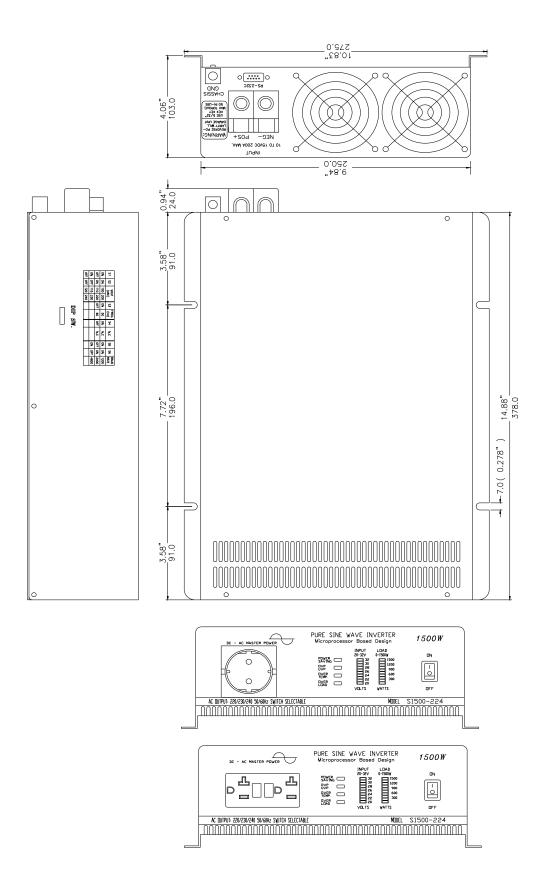
2-1. Application

- 2-1-1. Power tools circular saws, drills, grinders, sanders, buffers, weed and hedge trimmers, air compressors.
- 2-1-2. Office equipment computers, printers, monitors, facsimile machines, scanner.
- 2-1-3. Household items vacuum cleaners, fans, fluorescent and incandescent lights, shavers, sewing machines.
- 2-1-4. Kitchen appliances microwave ovens, refrigerators and freezers, coffee makers, blenders, ice markers, toasters.
- 2-1-5. Industrial equipment metal halide lamp, high-pressure sodium lamp.
- 2-1-6. Home entertainment electronics television, VCRs, video games, stereos, musical instruments, satellite equipment.

2-2. Electrical Performance

Specification			Mod	el No.			
Item	S1500-112	S1500-124	S1500-148	S1500-212	S1500-224	S1500-248	
Continuous Output Power	1500W						
Surge Rating	2000W						
Input Voltage	12V	24V	48V	12V	24V	48V	
Output Voltage	100 / 110) / 115 / 120	V +/- 5%	200 / 220) / 230 / 24	0V +/- 3%	
Frequency (Switch Selectable)			50 / 60Hz	x +/- 0.05%			
Peak Output Current		25A			11A		
Efficiency (full load)	85%	87%	88%	86%	89%	90%	
No Load Current Draw			≦1.5W Sa	aving Mode			
Output Waveform			Sine Wav	e <3% THD			
Output Voltage Regulation	100 / 110 / 115 / 120V RMS -10% / +4%			200 / 220 / 230 / 240V RMS -10% / +4%			
Input Voltage Regulation	10-16 VDC	20-32 VDC	42-62 VDC	10-16 VDC	20-32 VDC	42-62 VDC	
Protection	Overload	•	•	rse Polarity ver Temper	larity (Fuse), Over/Under mperature.		
Power Saving Recovery Time			5 Se	cond			
Interface Control Port	RS-232C	With Baud	Rate 1200),2400,4800	(Switch Se	electable)	
Remote Control Unit			CR-5 (Optional			
Safety	. u	JL458		E	N60950		
EMC	FCC	Class B	EN5 EN5 EN6 EN6	0081-1 : 199 0082-1 : 199 5022B : 199 1000-4-2 : 1 1000-4-3 : 1 50204 : 199	92 94 995 e 996	e-MARK 13-020932	
Operating Temperature Range			0 -	0 - 40 ℃			
Storage Temperature Range	-30℃ to 70℃						
Dimensions	390 (L) x 275 (W) x 105 (H) mm / 15.4 (L) x 10.8 (W) x 4.1 (H) Inch						
Cooling	Thermostatically controlled cooling fan ($55^\circ C$ ON , $45^\circ C$ OFF)			45℃ OFF)			
Weight			7.0kgs/	15.5 lbs.			

2-3. Mechanical Drawings



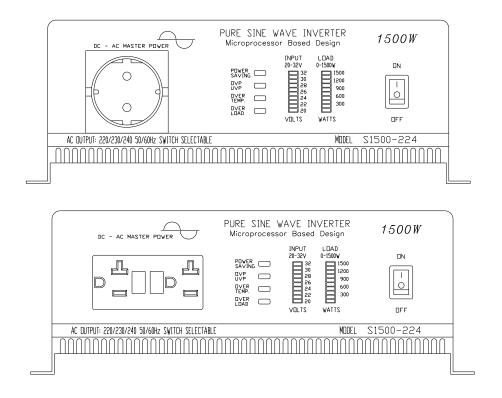
3. Introduction

This power inverter series is a the member of the most advanced line of mobile AC power systems available.

To get the most out of the power inverter, it must be installed and used properly. Please read the instructions in this manual before installing and using this model.

3-1. Front Panel Operations :

3-1-1. Front view :



3-1-2. ON / OFF switch :

Power ON/OFF switch, leave in the OFF position during installation.

3-1-3. Battery Voltage indicator :

The battery voltage bar graph indicates the voltage at the input terminals of the power inverter. At low input current, this voltage is very close to the battery voltage. At high input current, this voltage will be lower than the battery voltage because of the voltage drop across the cable and connections. Ideally, the voltage should remain in the green Ares of the bar graph. If the voltage goes into the red area at top and bottom of the graph, inverter may shutdown. 3-1-4. Battery Voltage indicator :

The AC load watt bar graph indicates the power drawn from the power inverter by the load. For long term operation, the watt indicator should remind in the green & orange area of the bar graph. Short term operation is possible with watt indicator in the red area. If the watt indicator rises to high values the bar will flash and the inverter will shutdown to protect itself.

3-1-5. OVP : Over Voltage indicator :

The over voltage indicator indicates that the power inverter has shut itself down because its input voltage exceeded 12 / 24 / 48VDC version.

3-1-6. UVP : Under Voltage Protection indicator :

The under voltage indicator indicates that the power inverter has shut itself down because its input voltage fell below 12 / 24 / 48VDC.

3-1-7. OTP: Over Temperature Protection indicator:

The over temp indicator indicates that the power inverter has shut itself down because its temp has become overheated. The power inverter may overheat because it has been operated at power levels above its rating, or because it has been installed in a location which does not allow it to dissipate heat properly. The power inverter will restart automatically, once it has cooled off.

3-1-8. OLP : Over Load Protection indicator :

The overload indicator indicates that the power inverter has shut itself down because its output has been short circuited or drastically overloaded. Switch the ON/OFF switch to OFF, correct the fault condition, and then switch the ON/OFF switch back to ON to reset the unit.

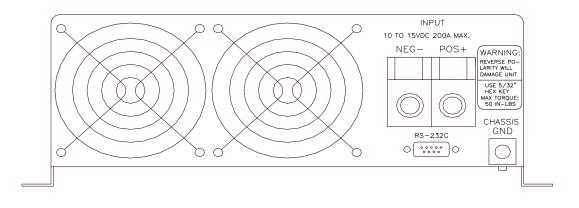
3-1-9. Power Saving : Power energy saving enable.

See appendix 9-2 for detailed information.

3-1-10. AC Outlet (Outlet sockets available) :

North America (GFCI)	North America (NEMA 5-15R)
RESET LISE LISE LISE LISE LISE LISE LISE LISE	
Continental European (SCHUKO)	Australia / New Zealand
United Kingdom	Universal

3-2. Rear Panel Operations :



3-2-1. Ventilation Openings :

Do not obstruct, allow at least 3 inch for air flow.

3-2-2. DC Terminals:

Connect to 12V / 24 V / 48V battery or the other power sources. [+] is positive, [-] is negative. Reverse polarity connection will blow internal fuse and may damage inverter permanently.

Model voltage	Min voltage	Max. voltage
S1500-112 S1500-212	10.0 VDC	16.0 VDC
S1500-124 S1500-224	20.0 VDC	32.0 VDC
S1500-148 S1500-248	42.0 VDC	62.0 VDC



WARNING!

Do not connect the 12V model to a 24 battery, The unit will be destroyed immediately. 3-2-3. RS-232C :

Connect to remote control unit (option accessory) or taken remote controlled working status by computer.

3-2-4. Connect chassis ground terminal to earth or to vehicle chassis using #8 AWG wire.



WARNING!

Operation of the inverter without a proper ground connection may result in an electrical safety hazard.

3-3. Protection Feature

	DC Input						Over	
Model	Over voltage		Under	Under Voltage		Temperature Protection		
	Shut- down	Restart	Voltage Alarm	Shut- down	Restart	Shut- down	Restart	
S1500-112 S1500-212	17.1VDC	15.8VDC	10.2VDC	9.5VDC	12.4VDC			
S1500-124 S1500-224	34.1VDC	31.5VDC	20.4VDC	19.3VDC	24.8VDC	85 ℃	45 ℃	
S1500-148 S1500-248	63.0VDC	58.5VDC	41.6VDC	38.6VDC	49.6VDC			

3-4. Installation :

Where to install. The power inverter should be installed in a location that meets the following requirements :

- 3-4-1. Dry Do not allow water to drip or splash on the inverter.
- 3-4-2. Cool Ambient air temperature should be between 0° C
- 3-4-3. Safe Do not install in a battery compartment or other areas where flammable fumes may exist, such as fuel storage areas or engine compartments.
- 3-4-4. Ventilated Allow at least three inch of clearance around the inverter for air flow. Ensure the ventilation openings on the rear and front of the unit are not obstructed.
- 3-4-5. Dust-free Do not install the Inverter in a dusty environments where are dust, wood particles or other filings/shavings.
 These dust can be pulled into the unit when the cooling fan is operating.
- 3-4-6. Close to batteries Avoid excessive cable lengths but do not install the Inverter in the same compartment as batteries.
 Use the recommended wire lengths and sizes (see section 2-10).
 Also do not mount the Inverter where it will be exposed to the gases produced by the battery.

These gases are very corrosive and prolonged exposure will damage the Inverter.



WARNING!

You may observe a spark when you make this connection since current may flow to charge capacitors in the power inverter.

Do not make this connection in the presence of Flammable fumes. Explosion or fire may result.

3-5. Making DC Wiring Connections :

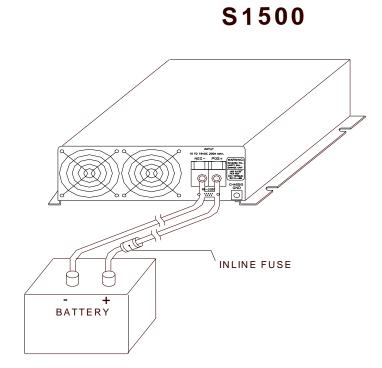
Follow this procedure to connect the battery cables to the DC input terminals of the Inverter. Your cables should be as short as possible (ideally, less than 6 feet / 1.8 meters) enough to handle the required current in accordance with the electrical codes or regulations application. Cables are not an adequate gauge (too narrow) or too long will decrease the inverter performances such as poor surge capability and low input voltage warnings frequently and shutdowns. UVP warning presents due to DC voltage drop across the cables from the inverter to the batteries.

The longer or narrower the cables, the greater the voltage drop. Increasing your DC cable size will help improve the situation.

Model No	Wire AWG	Inline Fuse
S1500-112	# 2	200A
S1500-212	# 2	200A
S1500-124	# 4	130A
S1500-224	# 4	130A
S1500-148	# 6	50A
S1500-248	# 6	50A

WARNING!

The installation of a fuse must be on positive cable. Failure to place a fuse on "+" cables running between the inverter and battery may cause damage to the inverter and will void warranty. Also, use only high quality copper wiring and keep cable length short, a maximum of 3-6 feet.



3-6. AC Safety Grounding :

During the AC wiring installation, AC input and output ground wires are connected to the inverter. The AC input ground wire must connect to the incoming ground from your AC utility source.

The AC output ground wire should go to the grounding point for your loads (for example, a distribution panel ground bus).

Ground Fault Circuit Interrupters (GFCI) :

Installations in Recreational Vehicles (for North American approvals) will require GFCI protection of all branch circuit connected to the AC output of the hardwire terminal equipped Inverter. In addition, electrical codes require GFCI protection of certain receptacles in residential installations.

While the pure sine wave output of the Inverter is equivalent to the wave form provided by utilities, compliance with UL standards requires us to test and recommend specific GFCI.

Cotek has tested the following GFCI - protected 20A receptacles and found that they functioned properly when connected to the output of the Inverter.

3-6-1. Neutral Grounding (GFCI'S) :

- 3-6-1-1. **120V models** : The neutral conductor of the AC output circuit of the Inverter is automatically connected to the safety ground during inverter operation. This conforms to national electrical code requirements that separately derived AC sources (such as inverter and generators) have their neutral conductors tied to ground in the same way that the neutral conductor from the utility is tied to ground at the AC breaker panel. For models configured with a transfer relay, while AC utility power is presenting and the Inverter is in bypass mode, this connection (neutral of the Inverter's AC output to input safety ground) is not present so that the utility neutral is only connected to ground at your breaker panel, as required.
- 3-6-1-2. 2**30V models** : There is no connection made inside the Inverter from either the line or neutral conductor to the safety ground.

3-7. Inverter Operation :

To operate the power inverter, turn it on by using the ON/OFF switch on the front panel. The power inverter is now ready to deliver AC power to your loads. If you are operating several loads from the power inverter, turn them on separately after the inverter has been turned on.

This will ensure that the power inverter does not have to deliver the starting currents for all the loads at once.

- 3-7-1. Unpack and inspect the power inverter, check to see that the power switch in the OFF position.
- 3-7-2. Connect the cables to the power input terminals on the year panel of power inverter.

The terminal is positive (+) and black terminal is negative (-). Insert the cables into the terminals and tighten allen nut to clamp the wires securely.



WARNING!

Make sure all the DC connections are tight (torque to 9-10 ft-lbs, 11.7-13Nm). Loose connections will overheat and could result in a potential hazard.

3-7-3. Before proceeding further, carefully check that cable you have just connected does tie negative terminal of inverter to the negative output power source.



WARNING!

Reverse polarity connection will blow a fuse in inverter and may permanently damage the inverter. Damage caused by reverse polarity connection is not covered by warranty.

3-7-4. Connect the cable from the negative terminal of the inverter to the negative terminal of the power source. Make a secure connection.

WARNING!

You may observe a spark when you make this connection since current may flow to charge capacitors in the power inverter. Do not make this connection in the presence of flammable fumes Explosion or fire may result.

- 3-7-5. Set the power switch to the ON position. Check the meters and indicators on the front panel of the inverter. The voltage bar graph should indicate 11 to 14 volts (22 to 28V when 24V version is used) depending on the voltage of the power source. If does not, check your power source and the connections to inverter. The other indicators should be off.
- 3-7-6. Set power inverter switch to the OFF position, the indicator lights may blink and the internal alarm may sound momentarily. The is normal. Plug the test load into the AC receptacle on the front panel of the inverter. Leave the test load switch off.
- 3-7-7. Set power inverter switch to the ON position and turn the test load On. The inverter should supply power to the load.
 If you plan to accurately measure the true output r.m.s. voltage of inverter, a meter such as FLUKE 45 BECKMAN 4410 or TRIPLETT 200 must be used.

3-8. Power output :

The inverter will operate most AC loads within its power rating. When deeming whether a microwave oven can be operated by the inverter, remember that the power commonly advertised for microwave ovens are the cooking power (the power delivered to the food) not the power actually consumed by the microwave oven. The microwave oven will consume 40% to 100% more than its advertised cooking power. Check the rating sticker on the back of the oven to determine its actual power requirements. The 1500W inverter will operate small microwave oven (0.2 to 0.3 cubic foot capacity) that draws about 1700 watts. It will provide 3 minutes of cooking Some induction motors used in refrigerators, freezers, pumps, and time. other motor operated equipment require very high surge currents to start. The Power Inverter may not be able to start some of these motor even though their rated current requirement is within the power inverter. If motor is refused to start, observe the battery voltage indicator while trying to If the battery voltage indicator drops below 11 volts while start the motor. inverter is attempting to start the motor, this may be why the motor won't start. Make sure that the battery connections are good and the battery is fully charged.

4. Troubleshooting guide :



WARNING!

Do not open or disassemble the Inverter. Attempting to service the unit yourself may result in a risk of electrical shock or fire.

Problems and Symptoms	Solutions	
Low output voltage	Using average reading voltmeter	Use true RMS reading meter and cable.
		See page <mark>15</mark>
		Point 3-7-7. of manual
Load LED bar flash.	Overload	Reduce load.
No output voltage.	Low input voltage.	Recharge battery,
And voltage indicator		check connections
in lower red zone.		and cable.
No output voltage.	Thermal shutdown	Improve ventilation,
Over Temp indicator		Make sure ventilation
on, load less than		openings in inverter
1500W.		are not obstructed.
		Reduce ambient
		temperature.
No output voltage,	Short circuit or Wiring	Check AC wiring
Over Load indicator	error.	for short circuit or
On.		improper polarity (hot
		and neutral reversed).
	Very high power load	Remove load

5. Maintenance :

Very little maintenance is required to keep your inverter operating properly. You should clean the exterior of the unit periodically with a damp cloth to prevent accumulation of dust and dirt.

At the same time, tighten the screws on the DC input terminals.

6. Warranty :

We warrant this product against defects in materials and workmanship for a period of 24 months from the date of purchase and will repair or replace any defective Power Inverter when directly returned, postage paid, to us.

This warranty will be considered void if the unit has suffered any obvious physical damage or alteration either internally or externally and does not cover damage arising from improper use such as plugging.

The unit into an unsuitable power sources attempts to operate products with excessive power consumption requirements, or use in unsuitable environments. This is the only warranty that the company makes.

No other warranties express or imply including warranties of merchantability and fitness for a particular purpose.

Repair and replacement are your sole remedies and the company shall not be liable for damages, whether direct, incidental, special or consequential, even though caused by negligence or other fault.

7. Appendix A

7-1. Dip Switch (110V)

S1	S2	VOUT (VAC)	S3	FREQ. (Hz)	S5	S6	BAUD RATE
ON	ON	100	ON	50	ON	ON	1200
OFF	ON	110	OF	60	OFF	ON	2400
ON	OFF	115			ON	OFF	4800
OFF	OFF	120			OFF	OFF	4800

7-2. Dip Switch (220V)

S1	S2	VOUT (VAC)	S3	FREQ. (Hz)	S5	S6	BAUD RATE
ON	ON	200	ON	50	ON	ON	1200
OFF	ON	220	OF	60	OFF	ON	2400
ON	OFF	230			ON	OFF	4800
OFF	OFF	240			OFF	OFF	4800

<u>**%S4 is unavailable**</u>

8. Appendix B

8-1. Operations of RS232 Serial Port

8-1-1. Hardware design :

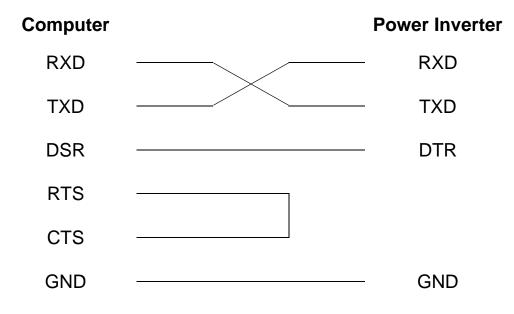
This unit uses a 9-pin D connector and three of RS232 signal lines :

RECEIVE DATA (RXD) : PIN2

TRANSMIT DATA (TXD) : PIN3

DATA TERMINAL READY (DTR) : PIN4

8-1-2. The connection between this unit and a computer is as follows :



8-1-3. The RS232 interface of this unit employs ASCII code to implement the asynchronous serial transmission control. The byte structure is START BIP – 8 BIT DATA-STOP BIT Baud rate : 1200,2400,4800,(SET BY DIP-SW).
Parity check : NONE, not settable
Data bit : 8, not settable.
Stop bit : 1, not settable.

8-2. Interface Command :

The buffer size used for the RS232 port is 12-bytes. This unit will ignore all bytes more than this value.

During transmission, this unit (inverter) will indicate it is ready to receive data from computer by the DTR line. A computer has to check the DTR line before sending any information to this unit.

This unit is normally always ready to receive data while operating.

When a LF character (ASCII code 0AH) is received, this unit would finish the receiving by clearing the DTR status and begin to interpret the received information. The unit would execute the received command (AND/OR data) if it is correct.

Irrespective of whether the command is accepted or not, the unit will always send back a response signal to the computer and set DTR to ready for receiving more incoming information.

- 8-2-1. The Baud Rate of the RS232 interface is determined by S5 and S6 of DIP-SW, as shows in Appendix A.
 - Note : You have to reset the unit after adjustment to activate the New settings.
- 8-2-2. Illustration of the RS232 operation :

8-2-2-1. RS232 command

Command format :

This unit uses high-level language commands with a CR (0DH) and a LF (0AH) as the end of the command.

The system would interpret and execute the command only after these two characters are received.

After the unit execute the command, it would send a response string to the computer.

The response string is as follows :

- = > CR LF : Command executed successfully
- ? > CR LF : Command error, not accepted
- ! > CR LF : Command correct but execution error (e.g. parameters out of range)

If the command needs any information from the unit, the unit would send the information back to the computer (with CR and LF) and then send the response string to the computer. 8-2-2-2. Command format

This unit supports the following commands. There should always be a CR (0DH) and a LF (0AH) appended to the command while sending the command to his unit.

8-2-2-3. PWRS command :

Power saving function control

Format : PWRS < value>

Illustration : A space (ASCII code 20H) is needed between PWRS and < value >

< value > can be one of the following

- "0" : Power saving disable
- "1" : Power saving enable
- "2" : Inquire the status of saving the response information would be either "0" (disable) or "1" (enable)
- 8-2-2-4. Power command

Power ON/OFF control

Format : Power < value>

Illustration : A space (ASCII code 20H) is needed between PWRS and < value >

- < value > can be one of the following
- "0" : Power off, power consumption < 2W, restart time < 5 sec
- "1" : Power off, power consumption <20W, restart time < 2 sec
- "2" : Power on
- "3" : Inquire the status of power on/off status, the response information would be either "0" (OFF) or "1" (OFF) or "2" (ON)

8-2-2-5. To query status command

Format : STUS?

Illustration : Don't need to add any of parameter.

To respond the result be hexadecimal code replaced by 2 ASCII codes that is between 00 ~ FF (0~255), then convert the Hex code to the binary digit after obtaining 8 bytes digit that can be one of following :

"B0" UVP (LSB)

"B1" OVP

"B2" OLP (Loading > 110%)

"B3" FLP (Loading > 100% / 3min)

"B4" OTP

"B5" BATT Too Low

"B6" BATT Too High

"B7" BATT Too High (MSB)

8-2-2-6. To query battery level command

Format : BATT?

Illustration : Don't need to add any of parameter. To respond the result be Hexadecimal code replaced by 2 ASCII codes and is between 00 ~ 0B, then convert into decade digit after obtaining a digit, between 0 ~ 11, that can be one of following :

Hex code	Decade code	Indication
00	0	LED 1 glows blinking to indicate low voltage
01	1	LED 1 glows solid.
02	2	LED 2 glows solid.
03	3	LED 3 glows solid.
04	4	LED 4 glows solid.
05	5	LED 5 glows solid.
06	6	LED 6 glows solid.
07	7	LED 7 glows solid.
08	8	LED 8 glows solid.
09	9	LED 9 glows solid.
0A	10	LED 10 glows solid.
0B	11	LED 10 glows blinking to indicate over voltage

8-2-2-7. To query load level command :

Format : Load?

Illustration : Don't need adding any of parameter.

Respond : The same as BATT?

< value > can be one of following

Hex code	Decade code	Indication		
00	0	Load < 5%, All of LED indicators go "OFF"		
01	1	Load < 15%, LED 1 indicator glows.		
02	2	Load < 25%, LED 1~LED 2 indicators glow.		
03	3	Load < 35%, LED 1~LED 3 indicators glow.		
04	4	Load < 45%, LED 1~LED 4 indicators glow.		
05	5	Load < 55%, LED 1~LED 5 indicators glow.		
06	6	Load < 65%, LED 1~LED 6 indicators glow.		
07	7	Load < 75%, LED 1~LED 7 indicators glow.		
08	8	Load < 85%, LED 1~LED 5 indicators glow.		
09	9	Load < 95%, LED 1~LED 5 indicators glow.		
0A	10	Load < 105%, LED 1~LED 10 indicators glow.		
0B	11	Load > 105%, All of LED indicators glow blinking to indicate over load.		

9. Appendix C

9-1. Remote Control Operations : (Optional accessory) System Configuration :

- 9-1-1. Plug the 9-pin D-SUB connector of the remote controller in the RS-232 port of the Inverter.
- 9-1-2. Check the setting of DIP-SW S5 & S6, The communication BAUD RATE should be set to 4800bps (S5 & S6 OFF).

LED Indications :

9-1-3. Turn on the switch of the Inverter, There will be two short beep sounds from the Inverter. All LEDS will be ON and, one second later, there will be a short Beep sound. The amber, green and red LEDS of remote controller will be on for 0.5 second then off sequentially. The Inverter is then in the OFF mode.

The amber LED will be blinking every 2~3 seconds.

9-1-3-1. Remote Controller LEDS :

Color / Status	Power Saving	Power Output
Green "ON"	Enable	ON
Green "Blinking"	Enable	OFF
Amber "ON"	Enable	ON
Amber "Blinking"	Enable	OFF

Green : Power saving enable.1

Amber : Power saving disable.

On : Power On

Blinking : Power Off

Operations:

- 9-1-4. Set SLIDE SW "ON" (Keypads will not work if SLIDE SW is set "OFF")
- 9-1-5. Remote ON/OFF : Pressing a button (and releasing in one second) will change (toggle) the output ON/OFF mode and the display of LEDS will be changed accordingly.
- 9-1-6. Operations of power saving mode :

Press the button for 2 seconds and the colors of LED will be changed.
Keep pressing the button and the colors will be toggling between amber and green every 2~3 seconds.
The color of LED will determine the mode of operation.
Green indicates that power saving mode is enabled and amber indicates is disabled.
Release the button when the LED indicating the desired status is reached.

- 9-1-7. The operation power saving enable / disable does not change the power ON/OFF mode.
- 9-1-8. Despite the setting of power saving mode, when a power OFF command is set by pressing a button, the power will be turned OFF and the power saving mode will be set to disable automatically (amber LED will flash for 2~3 seconds). When the power is turned On, the power saving mode will restore the previous setting.

9-2. Power saving mode

MICROPROCESSOR BASED SINE WAVE INVERTER S-1500 SERIES ENABLING AND DISABLING POWER SAVING MODE

- 9-2-1. When an inverter is powered on and is running in idle condition (there is no load or the load connected to the inverter has been switched off), it will still draw some power from the batteries for keeping the system alive.
- 9-2-2. This inverter features a power saving "sleep" mode for conserving the battery power during idle conditions. When this mode is enabled, the inverter senses the output power being drawn and if this is less than 2 to 15 watts, the inverter shuts down the output power. Only essential systems are kept alive to reduce power consumption from the batteries to a very low value of only about 1.5 watts. As soon as a load is switched on, the inverter wakes up from its "sleep" condition and restores the output power after a response time of about 8 seconds. Please note that on waking up from the power saving "sleep" mode, the inverter requires some time to prepare all the systems before it can start delivering power to the load. Hence, the output power will not be available immediately but after a time lag of approx. 15 to 18 sec. If using a hand tool or other appliance with a trigger, keep the trigger pressed for some time till the power is available to drive the tool / appliance.
- 9-2-3. The power saving "sleep" mode can be enabled or disabled with the help of the power on / off switch or with the help of the optional remote control. Procedure to switch between the two states is given at para 6 below. The inverter has been factory pre-set in the enabled condition.
- 9-2-4. Power saving "sleep" mode, enabled
 - 9-2-4-1. The front plate has a green led marked "power saving" for indication of enabled state of power saving "sleep" mode (here-in-after referred to as the green led)

- 9-2-4-2. The power saving "sleep" mode is enabled in either of the following indications (When inverter is in on condition): The green led flashing sequence is:
 Flash-flash-gap-flash-flash-gap......(power saving "sleep" mode, idle condition or no load)
 The green led is continuously lighted (power saving "sleep" mode, loaded)
- 9-2-5. Following indications will be observed when the inverter is powered on and subsequently loaded and unloaded when power saving "sleep" mode is in enabled condition : (the initial condition is that the inverter is switch ed off and all loads are disconnected)
 - 9-2-5-1. Switch on the inverter. There will be 2 beeps and the green led will start flashing with a flashing sequence of flash-flash-flash......After about 3 seconds, there will be 1 beep, the green led will stop flashing and it will be lighted continuously. Output power will be available after about 15 to 18 sec from the time the green led stops flashing. After the output power is made available, the inverter searches if any load is connected. If the load is less than 2 to 15 watts, the output power is shut down after about 15 seconds from the time the green is made available.

The green led will start a flashing sequence of flash-flashgap-flash-Flash-gap.....(this indicates that the inverter is in power saving "sleep" mode and is idling at no load)

- 9-2-5-2. If now a load more than 2 to 15 watts is switch ed on, the green led stops flashing after about 3 seconds and will be lighted continuously. After about 15 to 18 seconds after the green led has stopped flashing and become steady, output power will be available to the load. The green led will be lighted continuously (this indicates that the inverter is in power saving "sleep" mode and is in loaded condition)
- 9-2-5-3. If the load is switched off, the output power will be shut down after about 15 to 18 seconds and the green led will start flashing with a flashing sequence of flash-flash-gap-flashflash-gap.....(this indicates that the inverter is in power saving "sleep" mode and is idling at no load)

- 9-2-6. Power saving "sleep" mode, disabled
 - 9-2-6-1. The front plate has a green led marked "power saving" for indication of enable state of power save "sleep" mode (herein-after referred to as the green led)
 - 9-2-6-2. The power saving "sleep" mode is disabled when the green led marked "power saving" is off. In this mode the output power is always available.
 - 9-2-6-3. Following indications will be observed when the inverter is powered on and subsequently loaded and unloaded when power saving "sleep" mode is in disabled condition : (the initial condition is that the inverter is switched off and all loads are disconnected)
 - 9-2-6-3-1. Switch on the inverter. There will be 2 beeps and green led will start flashing with a flashing sequence of flash-flash-flash.....After about 3 seconds, there will be 1 beep and the green led will stop flashing and switch off. Output power will be available after about 15 to 18 sec from the time the green led switches off. The output power will be always available, even in no load idling condition.

The green led will be off all the time.

- 9-2-7. Switching between enabled and disabled states of power saving "sleep" mode
 - 9-2-7-1. Switching between enabled and disabled states of power saving "sleep" mode can be done with the help of the power on / off switch on the front plate of the inverter or with the help of the optional remote control.
 Switch on the front plate of the inverter is done as follows :

Switch on the front plate of the inverter is done as follows :

Switch on the front plate of the inverter is done as follows : This procedure acts as a toggle i.e. If the inverter was in enabled state before the procedure, it will switch to disabled state after the procedure.

Likewise, if it was in disabled state before the procedure, it will switch to enabled state after the procedure.

Switch off all the loads, switch off the inverter, disconnect all loads. Switch on the inverter. There will be 2 beeps and green led will start flashing with a flashing sequence of flashflash-flash.....(it will flash for approx. 3 seconds). Immediately after it starts flashing, switch off the power on / off switch and immediately switch on again. This will complete the switching procedure. The inverter will continue its power on sequence and switch over to the new state.

The power on / off switch should be switched off and on again during the time the green led is flashing (the green led will flash with a sequence of flash-flash-flash.....For about 3 seconds after the inverter is powered on)

10-1. FCC (class B) Declaration of Conformity

DECLARATION OF CONFORMITY Per FCC Part 2 Section 2. 1077(a)						
	F					
The following eq	uipment:	-				
Product Name	Product Name : Pure Sine Wave Inverter					
Trade Name : COTEK						
Model Number	: S1500-112, S1500-124, S	\$1500-148				
 It's herewith confirmed to comply with the requirements of FCC Part 15 Rules. Operation is subject to the following two conditions: (1)This device may not cause harmful interference, and (2)This device must accept any interference received, including interference that may cause undesired operation. 						
The result of electromagnetic emission has been evaluated by QuieTek EMC laboratory (NVLAP Lab. Code : <u>200347-0</u>) and showed in the test report. (Report No. : <u>QTK-008H012F</u>)						
It is understood that each unit marketed is identical to the device as tested, and Any changes to the device that could adversely affect the emission Characteristics will require retest.						
The following impor	ter / manufacturer is respon	sible for this declaration:				
Company Name	COTEK ELECTRONIC IND. CO	., LTD				
Company Address	NO. 33 Rong Hsin Rd., Pa Teh C	ity Taoyung County Taiwan				
Telephone	886-3-3661581 Fac	simile : 886-3-3676029				
	e for marking this declaratio					
Name (Full name) Position / Title						
		Eddican				
Dat	te	Legal Signature				

10-2. CE (EMC EN55022B) Declaration of Conformity

Œ **Declaration of Conformity**

The following products is herewith confirmed to comply with the requirements set out in the Council Directive on the Approximation of the laws of the Member States relating to Electromagnetic Compatibility Directive (89/336/EEC). The listed standard as below were applied:

The following Equipment:

Product	: Pure Sine Wave Inverter
Model Numbe	r : S1500-212, S1500-224, S1500-248
The following seven	ity levels have been achieved:
RFI Emission : Ger	eric emission standard according to EN 50081-1:1992
1	Limit class B according to EN 55022:1994
Immunity : Ger	eric immunity standard according to EN 50082-1:1992
1	Electrostatic Discharge according to EN 61000-4-2:1995
	Contact Discharge : 4 kV, Air Discharge : 8 kV
	Radio-frequency electromagnetic field according to EN 61000-4-3:1996 80 – 1000MHz with 1kHz AM 80% Modulation: 3V/m
	Electromagnetic field from digital telephones according to ENV 50204:1995 000 ±5MHz with 200Hz rep. Frequency ,Duty Cycle 50%

The following importer/manufacturer is responsible for this declaration:

Company Name	:	COTEK ELECTRONIC	IND. CO., LTD
Company Address	:	NO. 33 Rong Hsin Rd.,	Pa Teh City Taoyung County Taiwan
Telephone	:	886-3-3661581	Facsimile : 886-3-3676029

Person is responsible for marking this declaration:

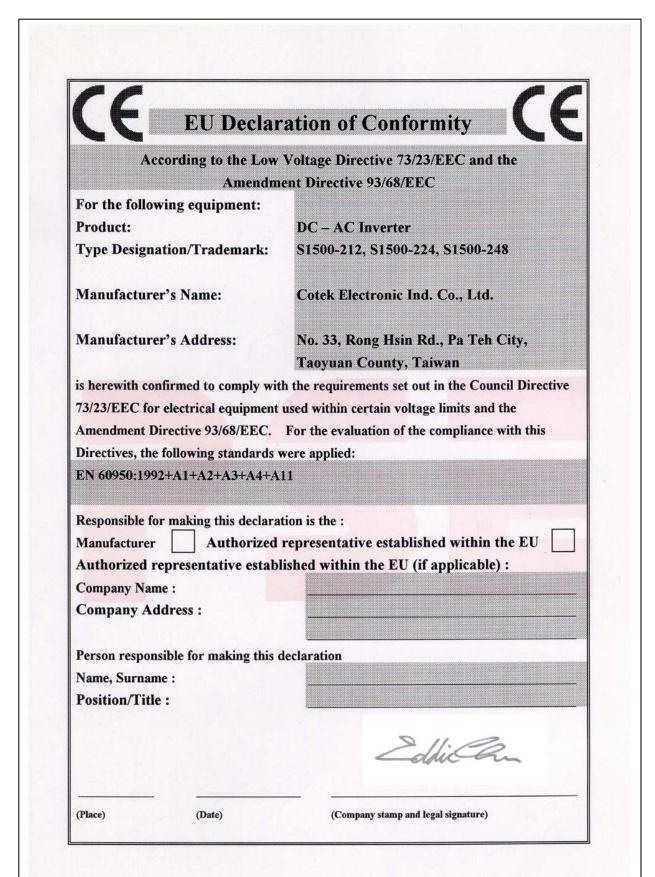
Name (Full Name)

Position/ Title 2 dican

Date

Legal Signature

10-3. CE (LVD EN60950) Declaration OF Conformity



10-4. e-mark (e13 020932) Declaration of Conformity

GRAND-DUCHE DE LUXEMBOURG MINISTERE DES TRANSPORTS Luxembourg, le 06 mai 2002 19-21, Boulevard Royal L-2910 Luxembourg Tél 478-1 – Télécopieur 241 817 – Télex 1465 CIVAIR LU REFERENCE: e13*72/245*95/54*0932*00 ANNEXES: Documentation technique **Communication concernant:** - la réception Communication concerning: - type approval - l'extension de la réception extension of type approv - le refus de la réception - refusal of type appr - le retrait de la réception of typ d'un type de véhicule / eomposant / entité technique (1) en ce qui concerne la directive 72/245/CEE conformément au dernier amendement par la directive 95/54/CE. of a type of vehicle / component / separate technical unit⁽¹⁾ with regard to Directive 72/245/EEC, as last amended by Directive 95/54/EC. Réception par type n: Approval number: e13*72/245*95/54*0932*00 Raison(s) de l'extension: not applicable Reason(s) for extension: 0.1. Fabricant (marque commerciale du COTEK constructeur): Make (trade name of manufacturer): S1500-XXX 0.2. Type: Type: Description(s) commerciale(s) Pure Sine Wave Inverter générale(s): General commercial description(s): Version(s)/Variante(s): Version(s)/Variante(s): S1500-212, S1500-224, S1500-248 0.3. Moyens d'identification du type, s'ils sont marqués sur le véhicule / S1500-??? composant / entité technique: 1 2 Means of identification of type, if marked on the vehicle / component / separate technical unit Label fixed on the bottom of the housing 0.3.1. Emplacement de ce marquage: Location of that marking: M1, M2, M3, N1, N2, N3, O1, O2, O3, O4 0.4. Catégorie de véhicule: 3 Category of vehicle:

10-5. UL (UL458) Declaration of Conformity

Tel: (416) 757-5250 ext. 61503 Underwriters Laboratories Inc. ŲĮ Fax: (416) 757-2627 Email. Lorenzo.Iorio@ca.ul.com April 12, 2002 NOTICE OF COMPLIANCE TO APPLY THE C-UL MARK Cotek Electronic Ind. Co., Ltd. Attn: Mr. Eddie Chen No. 33 Rong Hsin Road, Pa-The City, Taoyuan County, Taiwan ULI Reference: File No. E225904, Project No. 02NK05593 ULC Reference: 40465 cULus Listing of Power Inverters, Models S1500-112 and S1500-124, CCN: QPPY/7 Subject: Dear Mr. Chen, This letter is sent on behalf of Underwriters Laboratories Inc. pursuant to the Certification and Registration Agreement between UL and ULC. We have completed our investigation of the subject product, in accordance with UL458, Fourth Edition, dated December 14, 1993 and CSA C22.2 No. 107.1. We find that the product is eligible for Listing and Follow-Up Service. This letter temporarily supplements the UL Follow-Up Services Inspection Procedure and serves as authorization to apply the C-UL Listing Mark to the above products which are produced in accordance with the UL Follow-Up Procedure. The draft copy of the UL Report and Follow-Up Procedure have been transmitted to UL, Northbrook. You will be receiving a final form copy in the next few weeks. To provide the manufacturer with the intended authorization to use the cUL Mark, the addressee must send a copy of this Notice and all attached material to each manufacturing location. This authorization is effective for 90 days only from the date of this Notice. Records covering the product are now being prepared and will be sent to you in the near future. Products produced which bear the C-UL Mark shall be identical to those which were evaluated by UL and found to comply with Canadian requirements. If changes in construction are discovered, authorization to use the C-UL Mark may be withdrawn and products that bear the C-UL Mark may have to be revised (in the field or at the manufacturer's facility) to bring them into compliance with Canadian requirements. We would like to thank you for the cooperation extended to us during our investigation, and look forward to another opportunity to serve you in the future. Don't hesitate to contact us should we be able to help you in anyway. Reviewed by: Sincerely, laren job 18 William E. Platts Lorenzo Iorio Project Engineer CAS UL RTP Project Engineer **Electrical Division** ULC